

HEADLESS STANCHION ASSEMBLY

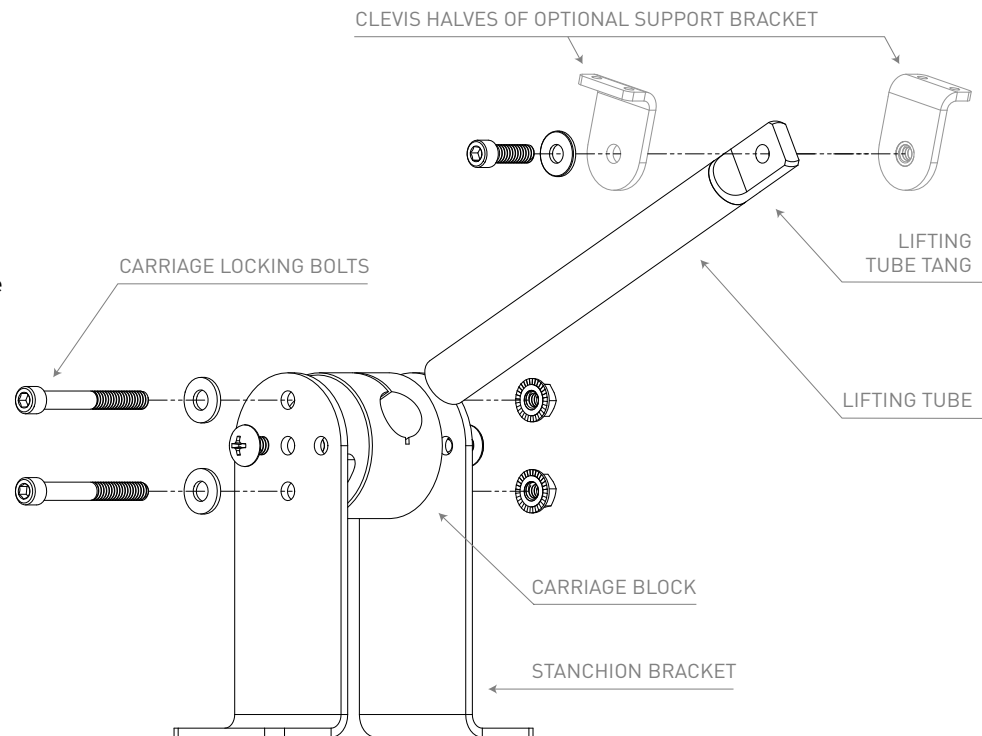
GEAR JACK MODEL GJ-HSA-STD

1 Attach Stanchion Brackets to Carriage Block. Leave fasteners finger tight.

2 Attach Clevis Halves of Optional Support Bracket or Plate (available separately; not part of this model) to Lifting Tube Tang.

3 Insert Lifting Tube into bore of Carriage Block.

4 Adjust Lifting Tube angle and reach as needed. Tighten Carriage Locking Bolts securely.



TOOLS

Required: 3/16" Hex Key, #2 Phillips Screwdriver

NOTES:

1. At Step 1: With the Carriage Locking Bolts in the vertical pattern as shown, the Lifting Tube can swing +/- 40° from horizontal. With the Bolts in the horizontal pattern holes, the Lifting Tube can swing +/- 40° from vertical.

